

Work Order ID 87243-2

\*87243\*

February-28-13 1:45:42 PM

Item ID: D412-724-043 Accept \*N900040100\* Setup Start \*NS1\*  
Revision ID: Stop \*NS2\*  
Item Name: Head Rest Assembly, LH  
Start Date: 7/10/12 Start Qty: 6.00 \*6\* Cust Item ID:  
Required Date: 8/10/12 Req'd Qty: 6.00 \*6\* Customer:  
Reference:

Approvals: Process Plan: V Date: Tooling: Date: Run Start \*NR1\*  
QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-724	Rev a								
100		0.00							
*100*	DOCUMENT CONTROL								
DC		0.00							
Document Control	Memo								
	If D412-724-043 is a W/O on it's own. Photocopy bluefile and create labels per PPP D412-724-043 CHG001								
110	Pick Kit	0.00							
*110*									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
*120*									
QC	Memo	0.00							
Quality Control									

6 After MLS 13-3-7 (6)

13/3/8  
4/3/7 (6)  
DAS  
06  
9-09

6



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Item ID: D412-724-043

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Head Rest Assembly, LH

Start Date: 7/10/12 Start Qty: 6.00

**\*6\***

Cust Item ID:

Required Date: 8/10/12 Req'd Qty: 6.00

**\*6\***

Customer:

Reference:

Run Start **\*NR1\***

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop **\*NR2\***

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

**\*130\***

Packaging

Packaging

0.00

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-724-043 Location: 16022 PPP Rev: B

140

**\*140\***

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

DAS  
06  
13-3

13/3/8 8

ML 13-03-11

MF

13-3-11





# Picklist Print

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Work Order ID: 87243

Parent Item: D412-724-043

Parent Item Name: Head Rest Assembly, LH

Start Date: 7/10/12

Required Date: 8/10/12

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A04.09.08New IssueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN525-10R6 Screw		Purchased	No			120	Each	217.0000	4	24			

Location Loc Qty Loc Code

ST344 217  
122151 100  
122814 117

D3303-041

Head Rest

D3304-043

Tube Assembly

Manufactured No

Manufactured No

120 Each 0.0000

120 Each 8.0000

Location Loc Qty Loc Code

ST186 8  
41650 1  
54445 3  
86645 4

M1228M

1 6 87458

1 6 -

54445 3P

86645 3P

13/3/12



SMD

### 3.0 INSTALLATION PROCEDURE

#### To install a Dart Head Rest Assembly:

- 3.1 If installed, remove the existing Head Rest Assembly by pulling the quick release pin that attaches it to the seat. Make note of the installation position (if applicable).
- 3.2 Inspect the seat for damage in the vicinity of the Head Rest Assembly. Consult the Aircraft Maintenance Manual for disposition if damage is observed.
- 3.3 If only replacing the Head Rest with the equivalent Dart D3303-041 Head Rest, separate the existing Head Rest from the existing Tube Assembly by undoing 4 screws. Re-assemble D3303-041 Head Rest with existing Tube Assembly by installing 4 screws and tightening to 15-25 in lb.
- 3.4 If only replacing the Tube Assembly with a Dart D3304-041/-043/-044 Tube Assembly, separate the existing Head Rest from the existing Tube Assembly by undoing 4 screws. Re-assemble existing Head Rest with Dart D3304-041/-043/-044 Tube Assembly by installing 4 screws and tightening to 15-25 in lb.
- 3.5 Slide the new or modified Head Rest Assembly into the seat tube and lock in place at the same location that the old Head Rest Assembly was installed (if applicable) using the quick release pin. Ensure pin is properly engaged.

### 4.0 WEIGHT AND BALANCE

There is negligible weight change associated with the installation of the Dart Head Rests.

### 5.0 PARTS LIST

QTY -011	QTY -041	QTY -043	QTY -044	Part Number	Description
X				D412-724-011	Dart Replacement Head Rest Kit, for 205/212/412
2	X			D412-724-041	Head Rest Assembly, Center
1		X		D412-724-043	Head Rest Assembly, LH
1			X	D412-724-044	Head Rest Assembly, RH
	1	1	1	D3303-041	Head Rest
	1			D3304-041	Tube Assembly
		1		D3304-043	Tube Assembly
			1	D3304-044	Tube Assembly
	4	4	4	AN525-10R6	Screw

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Revision: A

Date: 04.08.19

